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TECHNICAL STRETCH WORKWEAR

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## TECHNICAL STRETCH WORKWEAR



## TECHNICAL **STRETCH** WORKWEAR

Portwest<sup>®</sup> WX3<sup>™</sup> technical stretch workwear balances comfort, versatility and aesthetics. Products are designed to the highest standards and offer a solution for everyday activity and working environments.

Constructed with cutting edge fabrics giving superior abrasion resistance and exceptional all-day comfort. Ingenious design solutions on fastenings and pocketing systems give unrivalled fit and security.



Stay protected with CorePro<sup>™</sup> panels that are precision engineered in high wear areas to provide the highest levels of abrasion resistance and durability. Tested to 100,000 rubs, this hardwearing fabric ensures maximum longevity in the toughest environments.



Kingsmill<sup>TM</sup> Polycotton Canvas is constructed using 65% Polyester, 35% Cotton Canvas 280g with a Peach Finish. This blend offers the ultimate in durability and performance. The fabric finish gives the garments an ultrasoft handle for all day exceptional comfort.



Ezee  $\operatorname{Zip}^{TM}$  is a highly innovative zip technology available exclusively from Portwest. It brings to the market the first major innovation in zip fastening technology for a century. Ideal for left or right handed users, Ezee Zip is easy to work and securely fasten.



### TECHNICAL STRETCH WORKWEAR





WX3 SOFTSHELL JACKET (3L)





WX3 WORK JACKET



T751 8 WX3 SOFTSHELL GILET (3L)



T720 15 WX3 POLO SHIRT



T710 15 WX3 SHORTS



WX3 WORK TROUSER



WX3 HOLSTER TROUSER



WX3 SERVICE TROUSER



T704 14 WX3 BIB AND BRACE

T701



### SUSTAINABLY MADE

PORTWEST



T753 T77 WX3 ECO HYBRID SOFTSHELL JACKET (2L)



T722 IIB WX3 ECO POLO SHIRT



T706 197 WX3 ECO STRETCH HOLSTER TROUSER



## INHERENT FLAME RESISTANCE



WX3 FR SERVICE TROUSER



FR602 22 WX3 FR WORK JACKET



FR701 257 WX3 FLAME RESISTANT HI-VIS T-SHIRT



FR704 24 WX3 FR SOFTSHELL



FR702 257 WX3 FLAME RESISTANT HI-VIS POLO SHIRT





#### T740 WX3 WINTER JACKET EN 343 CLASS 3:1 X WP 5,000MM

- Extremely water resistant fabric finish, water beads away from fabric surface Fully lined and padded to trap the heat and increase warmth
- Internal pockets for safe storage
- Hook and loop cuffs for a secure fit
- Quick dry knitted cuff for a snug and comfortable fit
- Reflective trim for increased visibility and safety



100% Nylon Taslan TPU, 125g 100% Polyester Taffeta, 50g 100% Polyester, 200g Metal Grey S-3XL, Persian Blue S-3XL



METAL GREY





PERSIAN BLUE

HANDWARMER POCKETS

### UNCOMPROMISING INSULATED PROTECTION



### ADVANCED TRIPLE DRY MEMBRANE TECHNOLOGY (3L)



#### WX3 SOFTSHELL JACKET (3L) WATERPROOF/BREATHABILITY -WP 8,000MM, MVP 3,000G/M<sup>2</sup>/24HR

- Made of durable breathable, windproof and water resistant fabric
- Sleeve pocket
- Elasticated cuffs for a secure fit
- Back vent for breathability and comfort
  Reflective trim for increased visibility and
- safety Pre-bent sleeves allow for increased freedom of movement
- 94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g, 310g Metal Grey S-5XL, Persian Blue S-3XL, Olive Green S-3XL



OLIVE GREEN



METAL GREY





PERSIAN BLUE



WATERPROOF AND BREATHABLE MEMBRANE

BREATHABLE INNER FABRIC LINING







## INSULATEX THERMAL INSULATION

#### **INSULATED WITH INSULATEX LINING**

Constructed using hollow fibre technology, Insulatex<sup>™</sup> provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.



#### T752

#### WX3 HYBRID BAFFLE JACKET

- Body-mapped design helps balance insulation and increase freedom of movement
- Made of durable breathable, windproof and water resistant fabric
- · Internal pockets for safe storage
- · Side zip pockets
- · Elasticated cuffs for a secure fit · Reflective trim for increased visibility and
- safety
- 94% Polyester, 6% Elastane, with 100% Polyester Micro Polar Fleece Softshell, 310g
- 100% Nylon Ripstop, 65g Metal Grey S-3XL, Persian Blue
  - S-3XL





METAL GREY



**BODY MAPPED DESIGN FOR INCREASED** FREEDOM OF MOVEMENT

PERSIAN BLUE





#### T751 WX3 SOFTSHELL GILET (3L) WATERPROOF/BREATHABILITY -WP 8,000MM, MVP 3,000G/M<sup>2</sup>/24HR

- Made of durable breathable, windproof and water resistant fabric
- Contemporary design with an ergonomic cut
- · Internal pockets for safe storage
- Side zip pockets
- · Elasticated armholes
- Reflective trim for increased visibility and safety
- 94% Polyester, 6% Elastane, with 100% Polyester Micro Polar Fleece Softshell, 310g
- Metal Grey S-3XL, Persian Blue S-3XL

#### DESIGNED FOR MULTI-PURPOSE USE



METAL GREY



PERSIAN BLUE

DURABLE WATER REPELLENT TREATED OUTER FABRIC

WATERPROOF AND BREATHABLE MEMBRANE

BREATHABLE INNER FABRIC LINING



TEXPEL



## T703

JACKET

18

10

#### WX3 WORK JACKET

- Durable soft polycotton canvas for high performance and maximum wearer comfort
- Innovative stretch panelling in key movement areas provides excellent comfort and flexibility
- 10 pockets for ample storage
- Zipped chest pocket
- · Detachable ID pocket
- Reflective trim for increased visibility and safety

Kingsmill Canvas: 65% Polyester, 35% Cotton Canvas Peach Finish, 280q

CorePro: 88% Nylon 12% Elastane, 275g

Metal Grey S-3XL, Persian Blue S-3XL, Olive Green S-3XL



OLIVE GREEN



METAL GREY



280g

PERSIAN BLUE

ERGONOMIC 4X STRETCH PANELLING IN KEY MOVEMENT AREAS







280g

DETACHABLE

ID POCKET

AREAS

HIGH-RISE BACK WAISTBAND

#### **T701** WX3 WORK <sup>\*</sup>

#### WX3 WORK TROUSER EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

- Durable soft polycotton canvas for high performance and maximum wearer comfort
   Innovative stretch panelling in key
- movement areas provides excellent comfort and flexibility
- 8 pockets for ample storage
- · Rule pocket
- Triple-stitched seams for extra durability
   Contemporary design with an ergonomic cut
- Kingsmill Canvas: 65% Polyester, 35% Cotton Canvas Peach Finish, 280g
- CorePro: 88% Nylon 12% Elastane, 275g
- Reg: Persian Blue, Metal Grey, Olive Green 28-48 Short: Metal Grey 28-42

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)				
INCH	СМ	EU	FR	
28 - 48	72 - 124	44 - 64	36 - 60	
SHORT: 29"(74CM)*				
28 - 42	72 - 108	44 - 58	36 - 54	





METAL GREY

OLIVE GREEN



TWO TIER KNEE PAD POCKETS





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ADJUSTABLE LEG LENGTH





280g

#### STRETCH FABRIC IN **KEY AREAS** DELIVERS EASE OF MOVEMENT

HIGH-RISE BACK WAISTBAND

## 18 ČÀ 12 • 28

#### T702 WX3 HOLSTER TROUSER EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WUEN UCED IN COMPINIATION WITH C1E/)

	(WHEN USED IN COMBINATION WITH S156)
	<ul> <li>Durable soft polycotton canvas for high performance and maximum wearer comfort</li> </ul>
•	<ul> <li>Innovative stretch panelling in key</li> </ul>
	movement areas provides excellent comfort
1	and flexibility
J	<ul> <li>12 Pockets for ample storage</li> </ul>
	· Rule pocket
	<ul> <li>Detachable ID pocket</li> </ul>
1	Triple-stitched seams for extra durability
J	Kingsmill Canvas: 65% Polyester,
	35% Cotton Canvas Peach Finish,
Π	280a

280g CorePro: 88% Nylon 12% Elastane, 275q

Metal Grey, Olive Green, Persian Blue

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)					
INCH CM EU FR					
28 - 48	72 - 124	44 - 64	36 - 60		





METAL GREY

OLIVE GREEN









HIGH-RISE BACK WAISTBAND

#### T711 WX3 SERVICE TROUSER · Durable soft polycotton canvas for high performance and maximum wearer comfort Innovative stretch panelling in key movement areas provides excellent comfort and flexibility · 6 pockets for ample storage · Easy access cargo pocket · Detachable ID pocket · Concealed mobile phone pocket Kingsmill Canvas: 65% Polyester, 35% Cotton Canvas Peach Finish, 280g CorePro: 88% Nylon 12% Elastane, 275g Black, Metal Grey, Persian Blue

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)				
INCH	СМ	EU	FR	
28 - 48	72 - 124	44 - 64	36 - 60	





#### EXCEPTIONAL COMFORT AND DURABILITY



## 280g

IN WAISI BAND

NE





## T704

•

28

#### WX3 BIB AND BRACE EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

- Durable soft polycotton canvas for high performance and maximum wearer comfort
   Innovative stretch panelling in key movement areas provides excellent comfort
- and flexibility • 11 pockets for ample storage
- Rule pocket
- Modern side access with stud and zip fastening
- · Triple-stitched seams for extra durability

Kingsmill Canvas: 65% Polyester, 35% Cotton Canvas Peach Finish, 280g

- CorePro: 88% Nylon 12% Elastane, 275g
- S-3XL Regular 31" adjustable to tall leg 33"

(79cm/84cm)



STUD AND ZIP SIDE ACCESS

DETACHABLE ID POCKET



STRETCH PANELS PROVIDE UNPARALLELED EASE OF MOVEMENT AND SUPREME FLEXIBILITY

> TWO TIER Knee Pad Pockets

METAL GREY



ELASTICATED STRAPS





#### **T720** WX3 POL

#### WX3 POLO SHIRT

- Made using Pique knit polycotton fabric which is soft to touch and comfortable to wear
- · Contemporary design with an ergonomic cut
- Ideal for corporate wear and custom finishes
- · Modern styling with contrast piping
- Reflective trim for increased visibility and safety
- Loop at placket ideal for attaching glasses/ pens
- 65% Polyester, 35% Cotton, 210g
  - Olive Green S-3XL





OLIVE GREEN

PERSIAN BLUE

PORT





Portwest continues to push the boundaries in sustainable workwear with the introduction of eco-conscious products to the WX3 collection. The use of certified recycled or sustainable fabrics and trims, where possible, ensures minimal impact on the environment.

Garments are designed for maximum comfort and performance but with a clean line involving minimal stitching details and reduced waste. All WX3 products that are made in Portwest owned factories are OEKO-TEX® STANDARD 100 certified.





## PORTWEST



BLACK

SUSTAINABLY MADE FROM 100% POST CONSUMER WASTE

#### T753 WX3 ECO HYBRID SOFTSHELL JACKET (2L)

20

- Made of durable breathable, windproof and water resistant fabric
- Environmentally friendly certified recycled fabric
- · Zipped chest pocket
- Elasticated cuffs for a secure fit
- Back vent for breathability and comfort
   Pre-bent sleeves allow for increased freedom of movement

 

 94% Recycled Polyester, 6% Elastane Ripstop Bonded to 100% Recycled Micro Polyester Fleece, 280g

 100% Recycled Polyester Weft Knit with Brushed Back, 310g

 Black S-3XL



#### 46 PET BOTTLES ARE RECYCLED TO MAKE THIS JACKET





NE

## POLO SHIRT



10 PET BOTTLES ARE RECYCLED TO MAKE THIS POLO SHIRT



#### **BAMBOO VISCOSE**

Bamboo viscose is a natural textile made from the pulp of bamboo grass. Bamboo used to produce fabrics is easily replenished and needs no pesticides to grow.



BLACK

#### WX3 ECO POLO SHIRT

- Made from certified recycled polyester and bamboo viscose for ultimate comfort and performance
- Naturally hypoallergenic with antibacterial qualities
- · Built-in temperature control
- Contemporary design with an ergonomic cut
- Ideal for corporate wear and custom finishes
- · Modern styling with contrast piping
- S55% Bamboo Viscose, 45% Recycled Polyester Pique Knit, 210g Black S-3XL







## PORTWEST.

## STRETCH HOLSTER TROUSER



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)				
INCH	СМ	EU	FR	
28 - 48	72 - 124	44 - 64	36 - 60	



29 PET BOTTLES ARE RECYCLED TO MAKE THESE TROUSERS





WX3 new inherent flame resistant products offer exceptional wear resistance, functionality, comfort and style.

Made from Portwest's premium inherent flame-resistant Modaflame fabrics which guarantee maximum protection when working in the most challenging of environments. High performance stretch fabrics are used at key movement areas giving greater ease of movement and flexibility when working.

**MADE WITH** 







ELIM

6.4

Cal/Cm<sup>2</sup>

280a

### FR503

HS

ΠP

WX3 FR COVERALL EN ISO 11612 A1+A2, B2,C1,F1 EN ISO 11611 CLASS 1 A1+A2 EN 1149 -5 IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM<sup>2</sup> IEC 61482-2 IEC 61482-1-2 APC 1 EN 13034 TYPE 6 ASTM F1959/F1959M-12 ATPV=8.4CAL/ CM<sup>2</sup>(HAF=75.8%)

- · Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- Multiple utility pockets providing ample storage
- · Innovative stretch panelling in key movement areas provides excellent comfort and flexibility
- · Heat applied segmented reflective tape for added visibility
- · Back vent for breathability and comfort
- Modaflame: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g 800 60% Modacrylic, 36% Cotton, 3% Elastane, 1% Carbon Fibre 280g Black S-3XL Reg: 31" or 79cm adjustable to Tall 33"

or 84cm



PREMIUM INHERENT FABRIC BLENDS

BACK









ADJUSTABLE

LEG LENGTH



BACK VENT FOR BREATHABILITY AND COMFORT

000

ONEV

PRE-BENT SLEEVES

TWO TIER KNEE PAD POCKETS





## FLAME RESISTANT JACKET

FR602

## 24 ĒĒ HS

WX3 FR WORK JACKET EN ISO 11612 A1+A2, B2,C1,F1 EN ISO 11611 CLASS 1 A1+A2 EN 1149 -5 IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/ CM<sup>2</sup>

IEC 61482-2 IEC 61482-1-2 APC 1 EN 13034 TYPE PB [6] ASTM F1959/F1959M-12 ATPV=8.4CAL/ CM<sup>2</sup>(HAF=75.8%)

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- Multiple utility pockets providing ample storage
- Innovative stretch panelling in key movement areas provides excellent comfort and flexibility

· 100% metal free

· Heat applied segmented reflective tape for added visibility

Modaflame: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g 60% Modacrylic, 36% Cotton, 3% Elastane, 1% Carbon Fibre 280g

Black S-3XL

PRE-BENT SLEEVES



BACK





### PREMIUM INHERENT FLAME PROTECTION







#### FR402

HS

WX3 FR SERVICE TROUSER EN ISO 11612 A1+A2, B2,C1,F1 EN ISO 11611 CLASS 1 A1+A2 EN 1149 -5 IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/

CM<sup>2</sup> IEC 61482-2 IEC 61482-1-2 APC 1 EN 13034 TYPE PB [6] ASTM F1959/F1959M-12 ATPV=8.4CAL/ CM<sup>2</sup>(HAF=75.8%)

- · Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- · Multiple utility pockets providing ample storage
- · Innovative stretch panelling in key movement areas provides excellent comfort and flexibility
- · 100% metal free
- · Heat applied segmented reflective tape for added visibility

Modaflame: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g 60% Modacrylic, 36% Cotton, 3% Elastane, 1% Carbon Fibre 280g

Black

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)					
INCH	СМ	EU	FR		
30-46	76-116	46-62	38-58		

TW0 TIER KNEE PAD POCKETS

ELIM

6.4

Cal/Cm<sup>2</sup>

280g

INNOVATIVE STRETCH PANELLING IN **KEY MOVEMENT** AREAS

CAT



**KNEES** 



MODA FLAME

23



## FLAME RESISTANT SOFTSHELL



- · Contrast colouring for added style
- Modaflame Softshell: 100% Polyester 95g laminated to a TPU flame resistant membrane 35g and bonded with a 60% Modacrylic, 39% Cotton and 1% Carbon Fibre inherent flame resistant fleece 220g, total weight, 350g

Black S-3XL



BACK

ADJUSTABLE CUFFS

BLACK

DROPPED BACK HEM











1904









IN-HOUSE DESIGNERS AND PRODUCT MANAGERS



COUNTRIES COVERED WITH CUSTOMER SERVICE STAFF

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